



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5551-1
Job Sheet 170800



Part No: D5551-1

Job Qty: 12 ea

Part Name: Fwd Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D5551 REV.A IPP REV:A 17.09.01 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea			0.00	0.00	Start Up Waterjet		SC 18/02/08
100	Waterjet	12 pcs			0.00	4.68	Waterjet1		SC 18/02/08
110	QC	12 pcs			0.00	0.00	QC2 Waterjet-4		SC 18/02/08
120	QC	12 pcs			0.00	0.00	QC8-6		38
130	Packaging	12 pcs			0.00	0.00	Packaging3	5475 FEB 13 2018	DAS 6
140	QC21-SA	12 Ea			0.00	0.00	QC21		6375

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

DAS
21
9-88

FEB 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	6.1200 sf (.51 ea)	90-Start up Operation	

5632211

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Cross tube ☐ " Fab ☐ hing ☐ site ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																											
 S040802 Fwd Support Plate PART NO: D5551-1 Original Serial #: S040802 Revision: Operation: Change No:		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																											
		Start up Operation 02/09/18 Job No: 170800																																											
		<table border="0"> <tr><td>Environment</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td></tr> </table> <table border="0"> <tr><td>Supplier</td><td>☐</td></tr> <tr><td>Training</td><td>☐</td></tr> <tr><td>Use for Testing</td><td>☐</td></tr> <tr><td>Poor Information</td><td>☐</td></tr> <tr><td>Rushing</td><td>☐</td></tr> <tr><td>Product Improvement</td><td>☐</td></tr> <tr><td>Process Improvement</td><td>☐</td></tr> <tr><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Past Due</td><td>☐</td></tr> </table>		Environment	☐	Design	☐	Doc/Data	☐	Equip/Tooling	☐	Handling/Pre	☐	Material	☐	Internal Transport	☐	Tribal Knowledge	☐	LOA	☐	Substation	☐	Past Expiry Date	☐	Misidentified	☐	Supplier	☐	Training	☐	Use for Testing	☐	Poor Information	☐	Rushing	☐	Product Improvement	☐	Process Improvement	☐	Manufacturing Process	☐	Past Due	☐
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